



CRIMPING CHART

Intertraco 4ST+

EXCEEDS SAE 100 R15

ASSEMBLING PARAMETERS FOR TWO PIECES S312T NO SKIVE FERRULE FOR SPIRAL HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0	0	± 0.5	± 0.02	± 0.5	± 0.02	
					-0.2	-0.008					

10	3/8"	06	B06	S312T06	23.5	0.925	NO	--	NO	--	FLAT
12	1/2"	08	B08	S312T08	26.8	1.055	NO	--	NO	--	FLAT
16	5/8"	10	B10	S312T10	30.0	1.181	NO	--	NO	--	FLAT
19	3/4"	12	B12	S312T12	35.0	1.378	NO	--	NO	--	FLAT
25	1"	16	B16	S312T16	41.7	1.642	NO	--	NO	--	FLAT

DATE	REV
2/3/2016	00

DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings