



## CRIMPING CHART

CRIMP REFERENCE

CSP-0043-02-2019-05

# FlexIT H4 \*

EN 856 4SH

### ASSEMBLING PARAMETERS FOR TWO PIECES S312T NO SKIVE FERRULE FOR SPIRAL HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0 -0,2	0 -0,008	± 0,5	± 0,02	± 0,5	± 0,02	

19	3/4"	12	B12	S312T12	34,7	1,366	NO	--	NO	--	FLAT
25	1"	16	B16	S312T16	42,6	1,677	NO	--	NO	--	FLAT
31	1.1/4"	20	B20	S312T20	51,5	2,028	NO	--	NO	--	FLAT
38	1.1/2"	24	B24	S312T24	61,3	2,413	NO	--	NO	--	FLAT
51	2"	32	B32	S312T32	74,7	2,941	NO	--	NO	--	FLAT

\* II SERIES ALL SIZES

RELEASED	M.GANDOLFI Design Engineer	APPROVED	U.BONINI Quality Assurance	DATE	REV
				27/5/2019	02

*DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings*