



## CRIMPING CHART

CRIMP REFERENCE

CSP-0068-03-2017-06

**FlexIT H4**\*

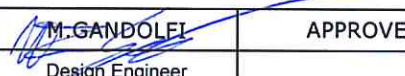

EN 856 4SH

### ASSEMBLING PARAMETERS FOR TWO PIECES S0420 EXTERNAL SKIVE FERRULE FOR SPIRAL HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0	0	± 0.5	± 0.02	± 0.5	± 0.02	
					-0.2	-0.008					

16	5/8"	10	B10	S042010	30.2	1.189	NO	--	30.0	1.181	FLAT
19	3/4"	12	B12	S042012	34.0	1.339	NO	--	32.0	1.260	FLAT
25	1"	16	B16	S042016	41.6	1.638	NO	--	43.0	1.693	FLAT
31	1.1/4"	20	B20	S042020	48.3	1.902	NO	--	43.5	1.713	FLAT
38	1.1/2"	24	B24	S042024	55.6	2.189	NO	--	57.0	2.244	FLAT
51	2"	32	B32	S042032	71.0	2.795	NO	--	72.0	2.835	FLAT

\* II SERIES ALL SIZES

RELEASED	 M. GANDOLFI Design Engineer	APPROVED	 U. BONINI Quality Assurance	DATE	12/6/2017	REV	03
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*DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings*