



SWAGING CHART



FlexIT H4

EN 856 4SH

PARAMETERS FOR S0420 EXT SKIVE FERRULE FOR WIRE BRAID AND SPIRAL HOSE

BORE DIAMETER	INSERT TYPE	FERRULE CODE	Crimping Diameter		Int. skive Lenght		Ext. skive Lenght	
			mm	inch	mm	inch	mm	inch
SWAGING DATA TOLERANCES			0 -0,2	0 -0,08	± 0,5	± 0,02	± 0,5	± 0,02

19	3/4"	12	B12	S0420	34,3	1,350			32,0	1,260
25	1"	16	B16	S0420	41,6	1,638			43,0	1,693
31	1.1/4"	20	B20	S0420	48,0	1,890			43,5	1,713
38	1.1/2"	24	B24	S0420	55,6	2,189			57,0	2,244
51	2"	32	B32	S0420	71,2	2,803			72,0	2,835

RELEASE	REV	DATE
F. COVRI	00	06/08/09